



THE DRIVELINE EXPERTS

Center and Tube Weld Yoke

SECTION

5

SUB SECTION

C.V. Ball Stud Tube Weld Yoke -
Inside Lock-up

C.V. Ball Stud Tube Weld Yoke -
Outside Lock- up

C.V. Ball Stud Tube Weld Yoke -
Extended Lube

C.V. Centering Yoke

C.V.H Yoke - Inside Lock-up

AND MUCH MORE!

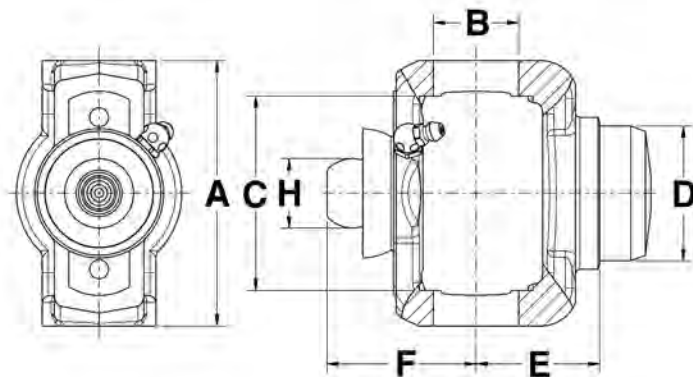
**Manufacturing Driveline Solutions®
in the USA Since 1921.**

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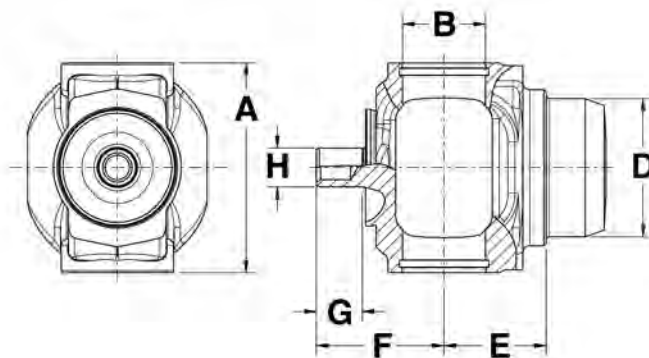
CENTER & TUBE WELD YOKE

C.V. BALL STUD TUBE WELD YOKE - INSIDE LOCK-UP



DL Series	Tubing Dia. and Wall	D Butt Dia.	E CL To Point of Weld	F CL To End Of Ball Stud	H Ball Stud Dia.	Joint Angle (Max)	Part Number
3R Series A-3.563 B-1.125 C-2.563							
3R	2.000 x 0.120	1.766	1.625	1.984	0.906	8.5	N3R-28-869
3R	2.750 x 0.065	2.844	1.625	1.984	0.906	8.5	N3R-28-341

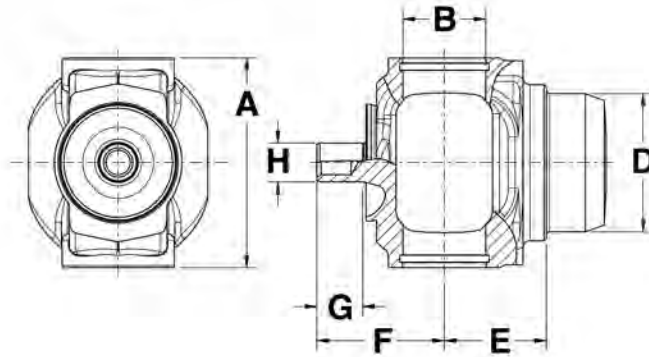
C.V. BALL STUD TUBE WELD YOKE - OUTSIDE LOCK-UP



DL Series	Tubing Dia. and Wall	D Butt Dia.	E CL To Point of Weld	F CL To End Of Ball Stud	G Ball Stud Length	H Ball Stud Dia.	Joint Angle (Max)	Part Number
1210 Series A-2.56 B-1.063								
1210	2.000 x 0.120	n/a	n/a	1.580	0.600	0.500	***	N2-28-2467X
1310 Series A-3.469 B-1.063								
1310	1.250 x 0.120	1.016	1.438	1.641	0.594	0.500	13.0	N2-28-2997X
1310	1.750 x 0.095	1.562	1.438	1.641	0.594	0.500	13.0	N2-28-2937X
1310	2.000 x 0.120	1.766	1.438	1.641	0.594	0.500	13.0	N2-28-2947X

CENTER & TUBE WELD YOKE

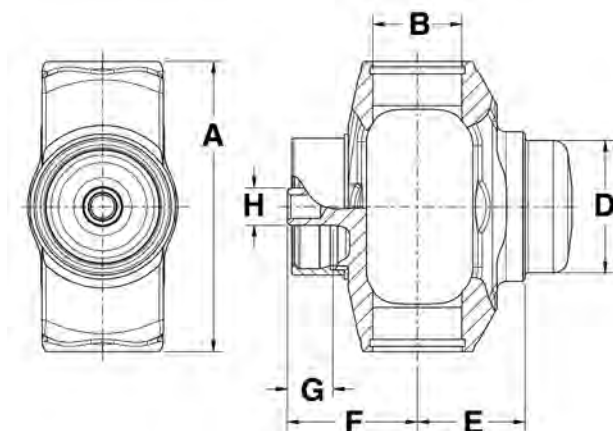
C.V. BALL STUD TUBE WELD YOKE - OUTSIDE LOCK-UP (Cont'd)



DL Series	Tubing Dia. and Wall	D Butt Dia.	E CL To Point of Weld	F CL To End Of Ball Stud	G Ball Stud Length	H Ball Stud Dia.	Joint Angle (Max)	Part Number
1310 Series A-3.469 B-1.063								
1310	2.500 x 0.083	2.344	1.438	1.641	0.594	0.500	13.0	N2-28-2957X
1310	2.750 x 0.065	2.625	1.438	1.641	0.594	0.500	13.0	N2-28-2987X
1310	2.750 x 0.083	2.594	1.438	1.641	0.594	0.500	13.0	N2-28-3817X
1310	3.000 x 0.065	2.875	1.438	1.641	0.594	0.500	13.0	N2-28-2967X
1310	3.000 x 0.083	2.844	1.438	1.641	0.594	0.500	13.0	N2-28-2977X
1330 Series A-3.875 B-1.063								
1330	2.000 x 0.120	1.766	1.375	1.656	0.594	0.500	13.0	N2-28-2157X
1330	2.500 x 0.083	2.344	1.375	1.656	0.594	0.500	13.0	N2-28-2137X
1330	3.000 x 0.065	2.875	1.500	1.656	0.594	0.500	13.0	N2-28-2117X
1410 Series A-4.438 B-1.188								
1410	2.500 x 0.120	2.258	2.100	***	***	***	***	N3-28-1410X
1410	***	2.594	***	***	***	***	***	N3-28-1411X

CENTER & TUBE WELD YOKE

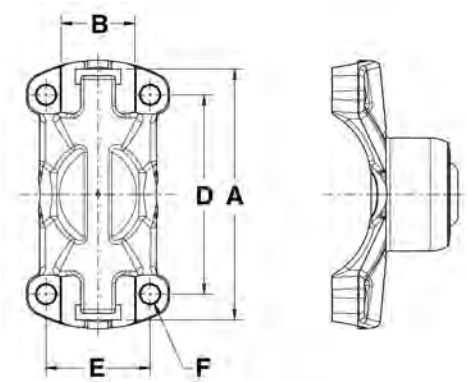
C.V. BALL STUD TUBE WELD YOKE - EXTENDED LUBE



DL Series	Tubing Dia. and Wall	D Butt Dia.	E CL To Point of Weld	F CL To End Of Ball Stud	G Ball Stud Length	H Ball Stud Dia.	Joint Angle (Max)	Flinger/boot Part Number	Part Number
1210 Series A-2.56 B-1.063									
1210	***	0.875	***	1.630	0.630	0.500	***	N230933	N2-28-1290X
1310 Series A-3.469 B-1.063									
1310	1.750 x 0.095	1.562	1.438	1.641	0.594	0.500	13.0	N2-86-418	N2-28-2827X
1310	2.000 x 0.120	1.766	1.438	1.641	0.594	0.500	13.0	N2-86-418	N2-28-2867X
1310	2.500 x 0.065	2.375	1.438	1.641	0.594	0.500	13.0	N2-86-418	N2-28-3087X
1310	2.500 x 0.083	2.344	1.438	1.641	0.594	0.500	13.0	N2-86-418	N2-28-2887X
1310	2.750 x 0.065	2.625	1.438	1.641	0.594	0.500	13.0	N2-86-418	N2-28-2747X
1310	3.000 x 0.065	2.875	1.438	1.641	0.594	0.500	13.0	N2-86-418	N2-28-2907X
1310	3.000 x 0.083	2.844	1.438	1.641	0.594	0.500	13.0	N2-86-418	N2-28-2927X
1330 Series A-3.875 B-1.063									
1330	2.000 x 0.120	1.766	1.375	1.656	0.594	0.500	9.0	N2-86-418	N2-28-3257X
1330	2.500 x 0.083	2.344	1.375	1.656	0.594	0.500	9.0	N2-86-418	N2-28-3067X
1330	2.500 x 0.095	2.312	1.375	1.656	0.594	0.500	9.0	N2-86-418	N2-28-3277X
1330	3.000 x 0.083	2.844	1.375	1.656	0.594	0.500	9.0	N2-86-418	N2-28-3447X
1350 Series A-3.875 B-1.188									
1350	2.000 x 0.120	1.766	1.438	1.734	0.594	0.500	15.0	N2-86-418	N3-28-2947X
1350	2.500 x 0.095	2.312	1.438	1.734	0.594	0.500	15.0	N2-86-418	N3-28-3281X
1350	2.750 x 0.083	2.594	1.469	1.734	0.594	0.500	15.0	N2-86-418	N3-28-1747-1X
1350	3.000 x 0.083	2.844	1.469	1.734	0.594	0.500	15.0	N2-86-418	N3-28-1327-1X
1350	3.500 x 0.083	3.344	1.500	1.734	0.594	0.500	15.0	N2-86-418	N3-28-1527-1X

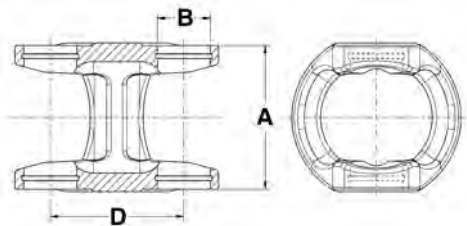
CENTER & TUBE WELD YOKE

C.V. CENTERING YOKE



DL Series	D Bolt Hole Spacing Width	E Bolt Hole Spacing Length	F Hole/Thread Size	Stud Socket Dim.	Lubrication Type	Part Number
1310HR Series A-3.219 B-1.063						
1310HR	2.344	1.500	5/16-24	0.500	GREASABLE	7-0082
1310HR	2.344	1.500	5/16-24	0.500	NON-GREASABLE	7-0082NG
1330HR Series A-3.622 B-1.063						
1330HR	2.875	1.500	5/16-24	0.500	GREASABLE	7-0079
1330HR	2.875	1.500	5/16-24	0.500	NON-GREASABLE	7-0079NG
1350HR Series A-3.622 B-1.188						
1350HR	2.750	1.625	5/16-24	0.500	***	N3-83-019X

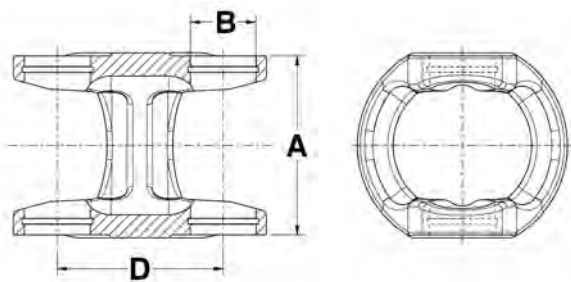
C.V. H YOKE - INSIDE LOCK-UP



DL Series	D CL UJ to CL UJ	Maxi- mum Joint Angle	Part Number
3R Series A-3.563 B-1.125 C-2.563			
3R	3.250	17.0	N3R-26-057

CENTER & TUBE WELD YOKE

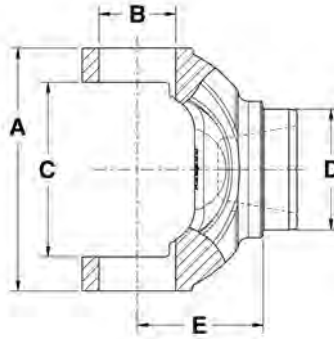
C.V. H YOKE - OUTSIDE LOCK-UP



DL Series	D CL UJ to CL UJ	Maxi- mum Joint Angle	Part Number
1310 Series A-3.469 B-1.063			
1310	2.688	26.0	N2-26-367
1330 Series A-3.875 B-1.063			
1330	2.750	18.0	N2-26-527
1350 Series A-3.875 B-1.188			
1350	2.875	30.0	N3-26-757
1410 Series A-4.438 B-1.188			
1410	3.480	***	N3-26-1410
1410	3.480	30.0	N3-26-1410HA

CENTER & TUBE WELD YOKE

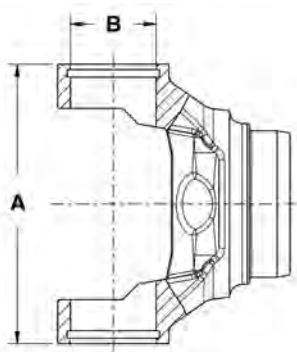
TUBE WELD YOKE (STEEL) - INSIDE LOCK-UP



DL Series	Tubing Dia. And Wall	D Butt Dia.	Type Of Butt	E CL To Point Of Weld	Joint Angle	Part Number
1000 Series A-2.312 B-0.938 C-1.500						
1000	0.750	0.745	ID	2.105	***	NOE-04-2143-A
1000	***	0.932	ID	2.105	***	NOE-04-2140-A
1000	***	0.620	ID	2.105	***	NOE-04-2165-A
3R Series A-3.563 B-1.125 C-2.563						
3R	2.000 X 0.120	1.766	HO	1.844	***	N3R-28-1757
3R	2.750 X 0.065	2.625	HO	1.750	20.0	N3R-28-307
3R	2.750 X 0.088	2.578	HO	1.797	***	N3R-28-309
3R	3.000 X 0.065	2.875	HO	1.875	21.5	N3R-28-327
3R	3.000 X 0.083	2.844	HO	1.875	21.5	N3R-28-437
3R	3.000 X 0.095	2.812	HO	1.875	21.5	N3R-28-157
3R	3.250 X 0.065	3.125	HO	1.875	21.5	N3R-28-325
3R	3.500 X 0.065	3.375	HO	1.875	21.5	N3R-28-397
3R	3.500 X 0.083	3.344	HO	1.875	21.5	N3R-28-427
3R	4.000 X 0.065	3.875	HO	1.656	***	N3R-28-021
7290 Series A-3.563 B-1.126 C-2.625						
7290	3.000 X 0.083	2.844	HO	1.875	21.5	N729-28-437
7290	3.500 X 0.065	3.375	HO	1.875	21.5	N729-28-397

CENTER & TUBE WELD YOKE

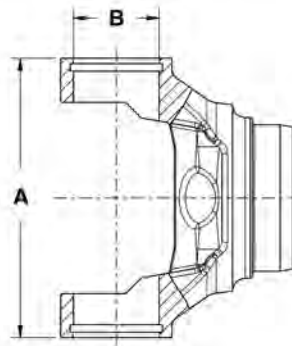
TUBE WELD YOKE (STEEL) - OUTSIDE LOCK-UP



DL Series	Tubing Dia. And Wall	D Butt Dia.	Type Of Butt	E CL To Point Of Weld	Uj Retention	Joint Angle	Part Number
1210 Series		A-2.56 B-1.063					
1210	2.000 X 0.083	1.844	HO	1.500	***	20.0	N2-28-2417
1210	2.500 X 0.065	2.375	HO	1.312	***	20.0	N2-28-1947
1310 Series		A-3.469 B-1.063					
1310	1.250 X 0.120	1.016	HO	2.125	***	30.0	N2-26-347
1310	2.000 X 0.065	1.875	HO	1.688	***	22.0	N2-28-417
1310	2.000 X 0.083	1.844	HO	1.688	***	22.0	N2-28-357
1310	2.000 X 0.095	1.812	HO	1.688	***	22.0	N2-28-577
1310	2.000 X 0.120	1.766	HO	1.688	***	22.0	N2-28-1757
1310	2.500 X 0.065	2.375	HO	1.844	***	30.0	N2-28-277
1310	2.500 X 0.083	2.344	HO	1.844	***	30.0	N2-28-367
1310	2.750 X 0.065	2.625	HO	1.688	***	21.5	N2-28-307
1310	2.750 X 0.083	2.594	HO	1.688	***	21.5	N2-28-1617
1310	3.000 X 0.065	2.875	HO	1.688	***	21.5	N2-28-327
1310	3.000 X 0.083	2.844	HO	1.688	***	21.5	N2-28-437
1310	3.500 X 0.065	3.344	HO	1.688	***	21.5	N2-28-397
1310	3.500 X 0.083	3.344	HO	1.688	***	21.5	N2-28-427
1330 Series		A-3.875 B-1.063					
1330	2.500 X 0.083	2.344	HO	1.719	***	25.0	N2-28-1707
1330	3.000 X 0.065	2.875	HO	1.719	***	25.0	N2-28-1177
1330	3.000 X 0.083	2.844	HO	1.719	***	25.0	N2-28-1697
1330	3.500 X 0.065	3.375	HO	1.812	***	***	N2-28-1977
1330	3.500 X 0.083	3.344	HO	1.812	***	***	N2-28-1717
1330	4.000 X 0.065	3.875	HO	1.875	***	22.0	N2-28-023
1330	4.000 X 0.083	3.844	HO	1.875	***	22.0	N2-28-3637
1350 Series		A-3.875 B-1.188					
1350	2.500 X 0.083	2.344	HO	1.938	***	20.0	N3-28-47
1350	2.750 X 0.065	2.625	HO	2.000	***	20.0	N3-28-57-2

CENTER & TUBE WELD YOKE

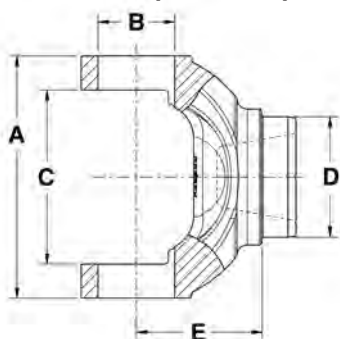
TUBE WELD YOKE (STEEL) - OUTSIDE LOCK-UP (Cont'd)



DL Series	Tubing Dia. And Wall	D Butt Dia.	Type Of Butt	E CL To Point Of Weld	Uj Retention	Joint Angle	Part Number
1350 Series A-3.875 B-1.188							
1350	2.750 X 0.095	2.562	HO	2.000	***	20.0	N3-28-57-1
1350	3.000 X 0.065	2.875	HO	2.000	***	20.0	N3-28-137
1350	3.000 X 0.083	2.844	HO	2.000	***	20.0	N3-28-57
1350	3.000 X 0.095	2.820	HO	2.000	***	20.0	N3-28-157
1350	3.500 X 0.065	3.375	HO	1.812	***	20.0	N3-28-257
1350	3.500 X 0.083	3.344	HO	1.812	***	20.0	N3-28-427
1350	4.000 X 0.083	3.844	HO	1.688	***	22.0	N3-28-417
1410 Series A-4.438 B-1.188							
1410	3.000 X 0.083	2.844	HO	2.125	***	30.0	N3-28-97
1410	3.500 X 0.065	3.375	HO	2.125	***	30.0	N3-28-367
1410	3.500 X 0.083	3.344	HO	2.125	***	30.0	N3-28-557
1410	3.500 X 0.095	3.328	HO	2.125	***	30.0	N3-28-857
1410	4.000 X 0.083	3.844	HO	1.875	***	22.0	N3-28-457
1480 Series A-4.438 B-1.375							
1480	3.500 X 0.083	3.344	HO	2.031	***	22.0	N3-28-537
1480	3.500 X 0.083	3.344	HO	2.312	***	35.0	N3-28-547
1480	3.500 X 0.095	3.312	HO	2.031	***	22.0	N3-28-567
1480	3.500 X 0.134	3.250	HO	2.312	***	35.0	N3-28-548
1480	4.000 X 0.083	3.844	HO	2.031	***	22.5	N3-28-507
1550 Series A-5.250 B-1.375							
1550	3.500 X 0.095	3.328	HO	2.188	***	22.5	N4-28-307
1550	3.500 X 0.095	3.328	HO	2.688	***	35.0	N4-28-417
N90/N100							
N90/N100	4.000 x 0.095	3.820	***	2.970	OSR	25	N100-28-17
N90/N100	4.000 x 0.095	3.820	***	3.490	Strap	30	N100-28-27
N90/N100	4.000 x 0.134	3.750	***	2.969	OSR	25	N90-28-27

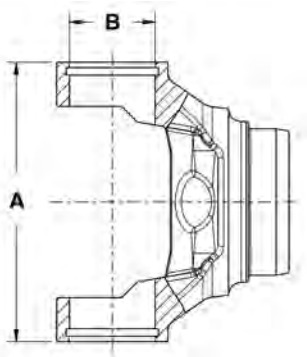
CENTER & TUBE WELD YOKE

PTO TUBE WELD YOKE (STEEL)-INSIDE LOCK UP



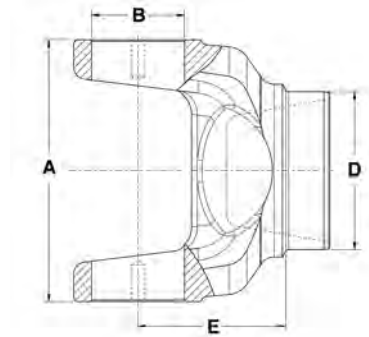
DL Series	Tubing Dia. And Wall	D Butt Dia.	Type Of Butt	E CL to Point of Weld	Joint Angle	Part Number
1000 Series A-2.312 B-0.938 C-1.500						
1000	1.750 X 0.065	1.625	SO	2.000	60.0	10-2817
1000	2.000 X 0.083	1.844	HO	2.156	***	10-1005

PTO TUBE WELD YOKE (STEEL)-OUTSIDE LOCK UP



DL Series	Bore Size & Shape (in) (mm)	D Hub Dia. (in)	E CL To End Of Hub (in)	Part Number
2000 Series A-2.625 B-1.125 C-1.85				
2000	1.000 x 1.125 Rectangle	2.250	3.190	20-9126
2000	1.000 x 1.125 Rectangle	2.250	3.190	20-9129
2000	1.1875 Square	2.250	3.190	20-9294
2000	1.281 x 1.408 Rectangle	2.250	3.190	20-9313
2000	1.500 Round	1.842	4.000	20-9131

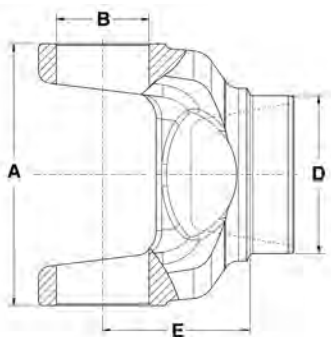
BEARING PLATE CONSTRUCTION



DL Series	Tubing Dia. And Wall	D Butt Dia.	E CL To Point Of Weld	Joint Angle	Type Of Butt	Part Number
1610 Series A-5.321 B-1.875						
1610	3.500 X 0.095	3.312	3.000	35.0	HO	N5-28-167
1610	3.500 X 0.134	3.250	3.000	35.0	HO	N5-28-627
1610	4.000 X 0.134	3.750	3.000	***	HO	N5-28-327
1710 Series A-6.094 B-1.938						
1710	3.500 X 0.156	3.188	3.031	22.0	HO	N6-28-137
1710	4.000 X 0.134	3.750	3.031	30/22.5	HO	N6-28-347
1710	4.000 X 0.134	3.375	3.688	45.0	HO	N6-28-467
1710	4.500 X 0.134	4.250	3.031	22.0	HO	N6-28-407
1760 Series A-7.000 B-1.938						
1760	4.095 X 0.180	3.750	3.031	30.0	HO	N6.3-28-17
1810 Series A-7.547 B-1.938						
1810	4.500 X 0.134	4.250	3.375	30.0	HO	N6.5-28-117
1810	4.500 X 0.259	4.000	3.375	30.0	HO	N6.5-28-127
20R Series A-7.250 B-2.060						
20R	4.095 X 0.180	3.750	3.703	30.0	HO	N20RY60-6
20R	4.095 X 0.180	3.750	5.250	39.0	HO	N20RY60-7
25R Series A-8.375 B-2.062						
25R	4.590 X 0.180	2.250	3.703	24.0	HO	N25RY68-3

CENTER & TUBE WELD YOKE

PLATELOCK CONSTRUCTION

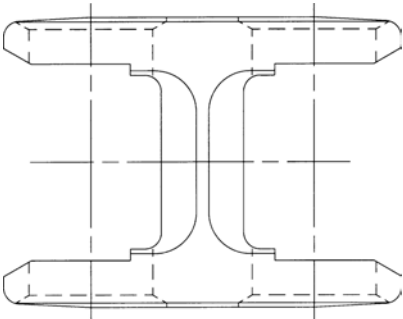


DL Series	Tubing Dia. And Wall	D Butt Dia.	Type Of Butt	E CL To Point Of Weld	Joint Angle	Part Number
NPL170/SPL170						
NPL170/SPL170 *	4.724 X 0.197	4.344	HO	4.734	45.0	N170-28-27
NPL170/SPL170 *	4.724 X 0.197	4.344 / 3.641	HO	4.734	45.0	N170-28-37
NPL170/SPL170 *	4.960 X 0.118	4.750	HO	3.688	25.0	N170-28-17
NPL250/SPL250						
NPL250/SPL250 *	5.196 X 0.236	4.750	HO	4.094	25.0	N250-28-17

* SPL - Spicer ® Life Series driveshafts is a registered trademark of Dana Limited

CENTER & TUBE WELD YOKE

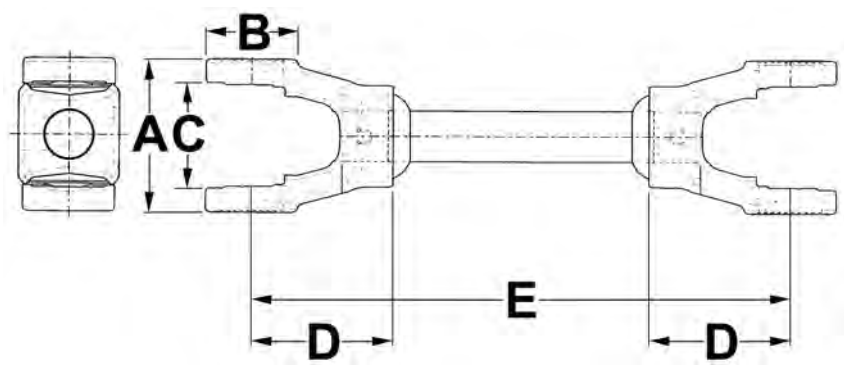
DOUBLE PIVOT YOKE



DL Series	D CL UJ To CL UJ	Joint Angle	Part Number
1000 Series A-2.312 B-0.938 C-1.500			
1000	1.690	7.000	10-5303
1000	2.500	18.000	10-5361
1200			
1200	2.380	***	12-1410
1200	3.380	***	12-1400
2200			
2200	2.130	***	22-2200
2200	7.250	***	22-2205

CENTER & TUBE WELD YOKE

DOUBLE PIVOT YOKE EXTENDED



DL Series	Axle Dia.	D CL To CL Of Yokes	E CL UJ To CL UJ	Phasing	Part Number
1000 Series A-2.312 B-0.938 C-1.500					
1000	***	***	4.547	0°	NOE-12-2657-A
1000	0.938	***	7.500	0°	NOE-12-5139-A
1000	0.938	***	7.656	124°	NOE-12-5147-A
1000	0.750	***	8.203	0°	NOE-12-5122-A
1000	***	***	8.547	0°	NOE-12-2658-A