



# SAFETY DATA SHEET

Revision Date 11-Feb-2019

Version 4

## 1. IDENTIFICATION

**Product identifier**

**Product Name** HIGH STRENGTH THREADLOCKER RED GEL 5 GR

**Other means of identification**

**Product Code** 27005

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Adhesive

**Uses advised against** No information available

**Details of the supplier of the safety data sheet**

**Manufacturer Address**

ITW Permatex  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

**May Also Be Distributed by:**

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**24-hour emergency phone number**

Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**E-mail address:** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Carcinogenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 2

**Label elements**

**Emergency Overview**

**Signal word**

**Warning**

Causes skin irritation  
Causes serious eye irritation  
Suspected of causing cancer  
May cause damage to organs through prolonged or repeated exposure



**Appearance** Red

**Physical state** Gel

**Odor** Mild

**Precautionary Statements - Prevention**

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Do not breathe dust/fume/gas/mist/vapors/spray  
Wash face, hands and any exposed skin thoroughly after handling

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
IF ON SKIN: Wash with plenty of soap and water  
If skin irritation occurs: Get medical advice/attention  
Take off contaminated clothing and wash before reuse

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed  
Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

- Not applicable

Unknown acute toxicity

2.19 % of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS No.	Weight-%
POLYGLYCOL DIMETHACRYLATE	25852-47-5	40 - 70
DIMETHYLBENZYL HYDROPEROXIDE	80-15-9	1 - 5
CUMENE	98-82-8	0.1 - 1

**4. FIRST AID MEASURES**

**Description of first aid measures**

**General advice**

Get medical advice/attention if you feel unwell.

**Eye contact**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical

advice/attention.

**Skin contact** IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Take off contaminated clothing and wash before reuse.

**Inhalation** IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

**Ingestion** IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

**Self-protection of the first aider** Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** See section 2 for more information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media**

Carbon dioxide (CO2), Dry chemical, Foam

**Unsuitable extinguishing media**

None

**Specific hazards arising from the chemical**

None in particular.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** See section 12 for additional ecological information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions**

Keep containers tightly closed in a dry, cool and well-ventilated place.

**Incompatible materials**

Strong oxidizing agents

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CUMENE 98-82-8	TWA: 50 ppm	TWA: 50 ppm TWA: 245 mg/m <sup>3</sup> (vacated) TWA: 50 ppm (vacated) TWA: 245 mg/m <sup>3</sup> (vacated) S* S*	IDLH: 900 ppm TWA: 50 ppm TWA: 245 mg/m <sup>3</sup>

NIOSH IDLH *Immediately Dangerous to Life or Health*

**Other Information**

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

**Engineering Controls**

Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin and body protection**

Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

**Respiratory protection**

Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

**General Hygiene Considerations**

Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**9.1. Information on basic physical and chemical properties**

Physical state	Gel
Appearance	Red
Odor	Mild
Odor threshold	No information available

Property	Values	Remarks • Method
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	> 149 °C / > >300 °F	

<b>Flash point</b>	> 93 °C / > 200 °F	Tag Closed Cup
<b>Evaporation rate</b>	No information available	
<b>Flammability (solid, gas)</b>	No information available	
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit:</b>	No information available	
<b>Lower flammability limit:</b>	No information available	
<b>Vapor pressure</b>	No information available	
<b>Vapor density</b>	>1	Air = 1
<b>Relative density</b>	1.11-1.15	
<b>Water solubility</b>	Insoluble	
<b>Solubility(ies)</b>	No information available	
<b>Partition coefficient</b>	No information available	
<b>Autoignition temperature</b>	No information available	
<b>Decomposition temperature</b>	No information available	
<b>Kinematic viscosity</b>	No information available	
<b>Dynamic viscosity</b>	No information available	
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	
<b>Other Information</b>		
<b>Softening point</b>	No information available	
<b>Molecular weight</b>	No information available	
<b>VOC Content (%)</b>	<3.0%	
<b>Density</b>	No information available	
<b>Bulk density</b>	No information available	
<b>SADT (self-accelerating decomposition temperature)</b>	No information available	

## 10. STABILITY AND REACTIVITY

**Reactivity**

No information available

**Chemical stability**

Stable under normal conditions

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Excessive heat.

**Incompatible materials**

Strong oxidizing agents

**Hazardous Decomposition Products**

Carbon oxides

## 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure**

<b>Inhalation</b>	May cause damage to organs through prolonged or repeated exposure if inhaled.
<b>Eye contact</b>	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
<b>Skin contact</b>	May cause skin irritation and/or dermatitis.
<b>Ingestion</b>	Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
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DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	= 382 mg/kg ( Rat )	= 0.126 mL/kg ( Rabbit )	= 220 ppm ( Rat ) 4 h
CUMENE 98-82-8	= 1400 mg/kg ( Rat )	= 12300 µL/kg ( Rabbit )	> 3577 ppm ( Rat ) 6 h = 39000 mg/m <sup>3</sup> ( Rat ) 4 h

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
CUMENE 98-82-8	-	Group 2B	Reasonably Anticipated	X

*IARC (International Agency for Research on Cancer)*

*Not classifiable as a human carcinogen*

*Group 2B - Possibly Carcinogenic to Humans*

*NTP (National Toxicology Program)*

*Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen*

*OSHA (Occupational Safety and Health Administration of the US Department of Labor)*

*X - Present*

The following values are calculated based on chapter 3.1 of the GHS document .

**ATEmix (oral)** 13962 mg/kg

**ATEmix (dermal)** 39294 mg/kg

**ATEmix (inhalation-dust/mist)** 18.6 mg/l

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

2.21 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

Chemical Name	Partition coefficient
CUMENE 98-82-8	3.7

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

**Disposal of wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging** Do not reuse container.

**US EPA Waste Number** Not applicable

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	Toxic Ignitable
CUMENE 98-82-8	Toxic Ignitable

**14. TRANSPORT INFORMATION**

**DOT**  
Proper shipping name: Not regulated

**IATA**  
Proper shipping name: Not regulated

**IMDG**  
Proper shipping name: Not regulated

**15. REGULATORY INFORMATION**

**International Inventories**

TSCA Complies  
 DSL/NDSL Complies  
 EINECS/ELINCS Complies  
 ENCS Complies  
 IECSC Complies  
 KECL Complies  
 PICCS Complies  
 AICS Not Listed

**Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
 ENCS - Japan Existing and New Chemical Substances  
 IECSC - China Inventory of Existing Chemical Substances  
 KECL - Korean Existing and Evaluated Chemical Substances  
 PICCS - Philippines Inventory of Chemicals and Chemical Substances  
 AICS - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
DIMETHYLBENZYL HYDROPEROXIDE - 80-15-9	1.0
SACCHARIN - 81-07-2	1.0

**SARA 311/312 Hazard Categories**

Acute health hazard Yes  
 Chronic Health Hazard No  
 Fire hazard No  
 Sudden release of pressure hazard No  
 Reactive Hazard No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	10 lb	-	RQ 10 lb final RQ RQ 4.54 kg final RQ
CUMENE 98-82-8	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
CUMENE - 98-82-8	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	X	X	X
PROPYLENE GLYCOL 57-55-6	X	-	X
SACCHARIN 81-07-2	X	X	X
CUMENE 98-82-8	X	X	X
1,4-NAPHTHOQUINONE 130-15-4	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class**

D2B - Toxic materials

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	Health hazards 2	Flammability 1	Instability 0	-
<b>HMIS</b>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

Revision Date 11-Feb-2019

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet