



Toll Free: 87 PERMATEX
(877-376-2839)

6875 Parkland Boulevard, Solon
Ohio 44139

Technical Data Sheet

Permatex® High Tack™ Gasket Sealant

AAM Revised 01/20

PRODUCT DESCRIPTION

Permatex® High Tack™ Gasket Sealant is a red colored viscous liquid with a characteristic solvent odor which is a blend of elastomers and resins that is brushable and dries quickly to a highly tacky film. It is designed to seal or bond rubber, cork, felt, paper and metal gaskets. It seals threaded hose connections, waterproofs and protects electrical terminals and wiring

PRODUCT BENEFITS

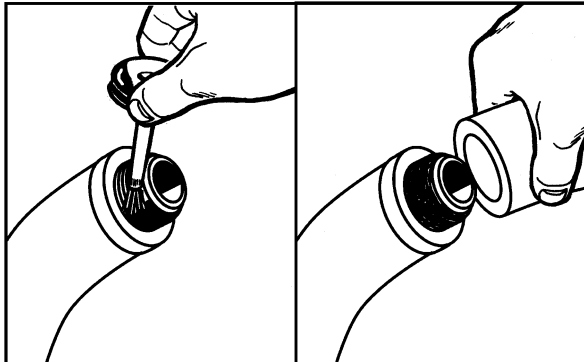
- Applies easily
- Fast drying
- Prevents seizing
- Assures correct gasket alignment
- Color coded for uniform application
- Allows easily disassembly
- Resists most automotive and industrial fluids
- Temperature Range - 65°F to +500°F

TYPICAL APPLICATIONS

- Gaskets
- Threaded connections
- Hose connections
- Weatherstripping
- Waterproofing for electrical terminals, spark plugs and wires
- Rear axle assembly
- Tubeless tire beads
- Differential assemblies
- Filter line connections
- Terminal protector

DIRECTIONS FOR USE

1. Clean surfaces to remove all dirt, oil, rust, paints and dried sealants. Keep surfaces dry and free from mold release agents
2. Using brush, apply a thin, even coat on both surfaces to be assembled.



3. Allow to set until solvent has evaporated and film is dry.
4. Assemble parts. Precoat gaskets or bolts for convenience in assembling.
5. Remove with lacquer thinner.

PROPERTIES OF UNCURED MATERIAL

	Typical Value
Chemical Type	Elastomers and resins
Appearance	Red liquid
Odor	Ketonic
Specific Gravity	0.872
Viscosity	Flow similar to SAE 40 Motor Oil
Flash Point, TCC	0°F

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
80062 (98H)	4 oz. can
80063 (98D)	16 oz. can

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° and 28°C (46° and 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. **Permatex, Inc. specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Permatex, Inc. products and disclaims any liability for consequential or incidental damages of any kind, including lost profits.** This product may be covered by one or more United States or foreign patents or patent applications.

NOT FOR PRODUCT SPECIFICATIONS.
THE TECHNICAL DATA CONTAINED HEREIN ARE INTENDED AS REFERENCE ONLY.
PLEASE CONTACT PERMATEX, INC., TECHNICAL SERVICE DEPARTMENT FOR ASSISTANCE AND RECOMMENDATIONS FOR YOUR SPECIFIC APPLICATION.
PERMATEX, INC., 6875 PARKLAND BOULEVARD, SOLON, OH 44139 PHONE - (1-87PERMATEX)