

ROUGH COUNTRY

SUSPENSION SYSTEMS®

921SRB151791

Ford 2015-23 F150/250/350 Crew Cab HD2 Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

Driver Side Step Brackets x3
Pass Side Step Brackets x3
Driver Side Step x1
Pass Side Step x1
6mm Double Bolt Plates X6

TOOLS NEEDED:

10mm Wrench or Socket
13mm Wrench or Socket

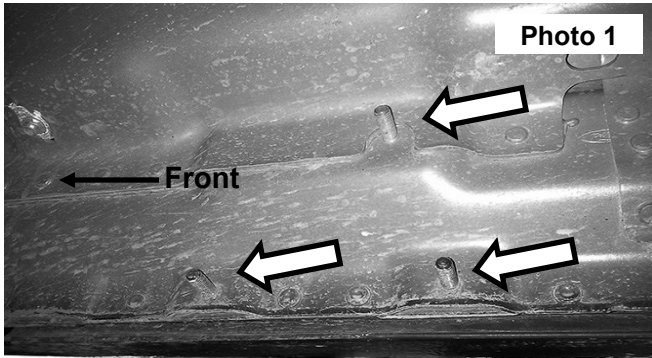
HARDWARE INCLUDED:

8mm Flat Washers x18
8mm Nylock Nuts x18
6mm Flat Washers x12
6mm Lock Washer x12
6mm Nuts X12

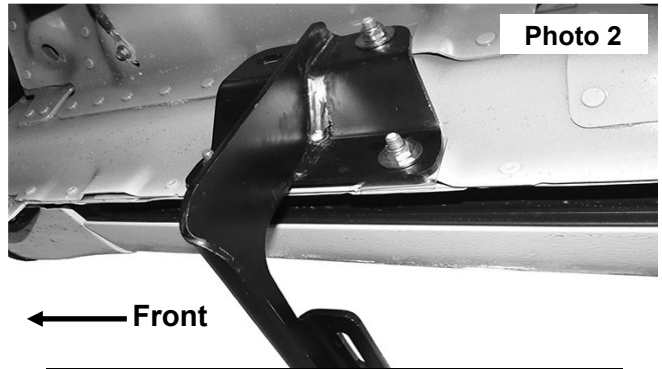


INSTALLATION INSTRUCTIONS

1. Start the installation under the passenger side of the vehicle. Locate the front factory step mounting location along the inner side of the body. **See Photo 1.**
2. Select (1) mounting bracket. NOTE: All (4) brackets are universal and will fit left or right side. Attach the mounting bracket to the (3) factory studs with (3) 8mm flat washers and (3) 8mm nylon lock nuts, **See Photo 2. Leave brackets loose at this time.**
3. Repeat Steps 1 & 2 to install the center and rear passenger side brackets.



Passenger side front mounting location



Passenger side front bracket installation

4. Carefully unwrap and select (1) step. Place the step on top of the brackets. Locate the channels in the bottom of the step. Select (3) 6mm double bolt plates. **See Photo 3.** Insert the bolt plates into the channels in the bottom of the step closest to the brackets. **See Photo 4.** Lift the step up and guide the studs through the brackets.

Photo 3

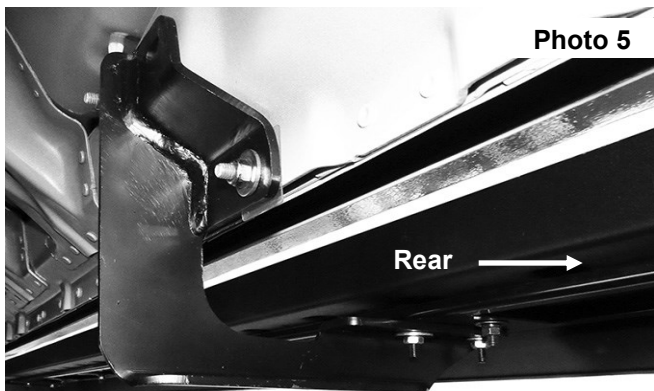


6mm Double Bolt Plate



Install 6mm Double Bolt Plates

5. Attach the step to the brackets with (6) 6mm flat washers, (6) 6mm lock washers and (6) 6mm hex nuts. **See Photo 5. NOTE: The step is designed to fit close to the vehicle. It may be necessary to loosen the bracket hardware slightly and tilt the brackets downward to insert the step between the brackets and the body.**
6. Level and adjust the step as necessary and fully tighten all hardware.
7. Repeat Steps 1-6 for the driver side step installation.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



Install flag nut

Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



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