

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

SRB990677

1999-06 Chevy/GMC 1500 Ext. Cab Steps

### Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

#### Kit Hardware:

- (6) Step Brackets
- (6) Pinch Weld Brackets
- (12) 6mm Flat Washers
- (12) 6mm Nylock Nuts
- (24) 8mm Flat Washers
- (12) 8mm Nylock Nuts
- (12) 8mm x 25mm Bolts
- (6) 12mm Nylock Nuts
- (6) 12mm Flat Washers
- (6) 12mm Plastic Retainers
- (6) 6mm Double Bolt Plates
- (4) 12mm x Flag Bolts w/ 2.25" Flag
- (2) 12mm x Flag Bolts w/ 3.125" Flag

#### Tools Needed:

- 3/8" Drill
- Drill Motor
- 13mm Socket
- 13mm Wrench
- 18mm Wrench
- 10mm Wrench
- Ratchet
- Torque Wrench
- Clamping Pliers

### Installation Instructions

1. Install the supplied flag bolt into the large hole on the rocker. **Use the 3.125" long flag in the center mounting holes and the 2.25" long flag in the front and rear mounting holes. See Photo 1.**
2. Use the supplied plastic square washer to hold the flag bolt in place. **See Photo 2.**



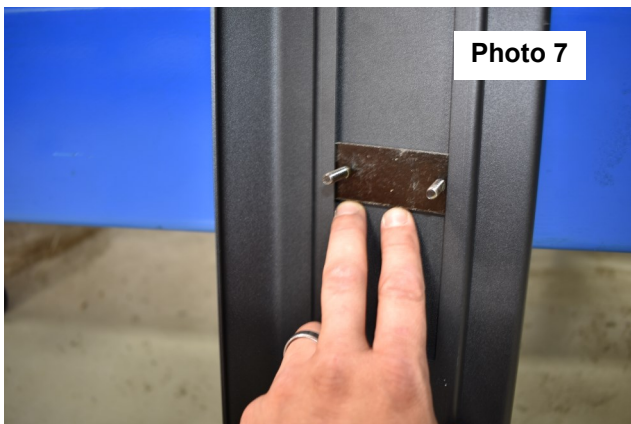
3. Attach the step bracket to the flag bolt using a 12mm flat washer and nut. **See Photo 3.**
4. Attach the pinch weld bracket using the supplied 8mm x 25mm bolt washers and nut. **See Photo 4.**



5. Using an 18mm wrench, tighten the upper 12mm nut while making sure the pinch weld bracket is pushed against the pinch weld. Torque to 65ft lbs. **See Photo 5.**
6. Using a 3/8" drill and the pinch weld bracket as a guide, drill through the pinch weld. **See Photo 6.**



7. Attach the bracket to the pinch weld using the supplied 8mm x 25mm bolts, washers, and nut. Tighten using 13mm wrenches. Torque to 18ft lbs. Repeat for all brackets.
8. Install the double bolt plates into the slots on the bottom of the step. **See Photo 7.**
9. Place the step on the brackets making sure each bolt is through the slots on each bracket. **See Photo 8.**



10. Attach the step to the brackets using the supplied 6mm nuts and flat washers. **Do not tighten.** See **Photo 9**.  
11. Position the step and tighten using a 10mm wrench. Torque to 8ft lb. **See Photo 10.**



#### Torque Specs

Thread Size	Wrench Size	Torque Spec
6mm	10mm	8 ft/lb
8mm	13mm	18 ft/lb
10mm	17mm	37 ft/lb
12mm	18mm	65 ft/lb

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